



America

CERTIFICATE

The Certification Body of
TÜV SÜD AMERICA INC.

hereby certifies that

Life Fitness

9525 Bryn Mawr Ave.
Rosemont, IL 60018 USA

(see page 2-3 for additional locations)

has implemented a Quality Management System
in accordance with:

ISO 9001:2015

The scope of this Quality Management System includes:

**Design, Assembly, Manufacture, Distribution,
Sales and Administrative Support of
Cardiovascular and Strength
Exercise Equipment**

Certificate Expiry Date: September 20, 2021

Certificate Registration No: 951 07 4486

Effective Date: September 21, 2018



Mark Alpert

Mark Alpert
Vice President, Business Assurance
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Life Fitness
9525 Bryn Mawr Ave.
Rosemont, IL 60018 USA

Scope - Sales, Installation, Servicing and Administrative Support of Cardiovascular and Strength Exercise Equipment

Processes - Marketing, Sales, Order Entry, Installation, Customer Service (Call Center), Field Service, and Administration (Executive, Accounting, Finance, Legal)

Life Fitness Franklin Park
Manufacturing and R & D Center
10601 Belmont Avenue
Franklin Park, IL 60131 USA

Scope - Design, Assembly, and Testing of Cardiovascular Exercise Equipment.

Processes - Quality System Management / Management Responsibility, Planning / Forecasting, Product Design & Development, Purchasing, Supplier Chain Management, Production Control / Scheduling, Assembly / Manufacturing, Product Inspection & Test, Process Monitoring / Final Product Audits, Functional Testing and Assessment, Corrective / Preventive Action, Internal Audits, QMS Documentation, Control of Nonconforming Product, Facilities & Preventive Maintenance, Process Design / Manufacturing Engineering, Human Resources / Training, and Calibration of Measuring Equipment

Life Fitness Franklin Park Manufacturing Center
10701 Belmont Avenue
Franklin Park, IL 60131 USA

Scope - Assembly of Cardiovascular Exercise Equipment.

Processes - Incoming Quality Control, Manufacturing / Assembly, Product Inspection & Test, Receiving / Storage / Shipping, Control of Nonconforming Product, and Calibration of Measuring Equipment

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Life Fitness Ramsey Manufacturing Facility
14150 Sunfish Lake Boulevard NW
Ramsey, MN 55303 USA

**Scope - Design, Manufacture, and Assembly of Strength Exercise Equipment,
 and Manufacture of Cardiovascular Exercise Equipment Components**

**Processes - Quality System Management / Management Responsibility, Product
 Design & Development, Supplier Chain Management, Incoming Quality
 Control, Production Control/Scheduling, Manufacturing / Assembly,
 Product Inspection & Test, Process Monitoring / Final Product Audits,
 Receiving / Storage / Shipping, Corrective / Preventive Action, Internal
 Audits, QMS Documentation, Control of Nonconforming Product,
 Facilities & Preventive Maintenance, Process Design / Manufacturing
 Engineering, Human Resources / Training, and Calibration
 of Measuring Equipment**

Life Fitness Ramsey Distribution Center
11225 Xeon St NW
Coon Rapids, MN 55448 USA

Scope - Distribution of Strength Exercise Equipment

**Processes - Incoming Quality Control, Receiving / Storage / Shipping,
 Control of Nonconforming Product, Facilities & Preventive
 Maintenance, and Calibration of Measuring Equipment**

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